

KING-HUGHES FASTENERS CORPORATION

550 Fourth Street P.O. Box 98 Imlay City, MI 48444 Phone: 810-721-0300 800-779-3762 Fax: 810-721-0400

SUBJECT: SPECIFICATIONS OF HOG RING FASTENERS

DIMENSIONAL

Open: 1-1/2 inches (3.81cm)

Closed: 9/16 – 5/8 inches (1.43 – 1.59cm) Wire Diameter: 0.120 inch (3.05cm) [11 gauge]

Packaging: 1,600 pieces per box, 40 pieces per strip, and

96 boxes per pallet

Weight per box: 16lbs. (7.3 Kilograms)

MATERIAL SPECIFICATION

11G40 The galvanized rings shall conform at ASTM A 641-92 for zinc

coatings; ASTM A764-95 for chemical and mechanical specifications; and ASTM E 8/MPT 2004 for tensile strength

requirements.

11SS40 Shall conform to ASTM A 313 type 302, Class I; and ASTM E 8/MPT

2004 for tensile strength requirements.

11AL40 Shall conform to ASTM B 341, and shall have a minimum weight of

aluminum coating of .32oz/sq.ft.

TOOL INTERCHANGABILITY

C1511 King HughesSC-50 SpenaxSC-50HP Spenax